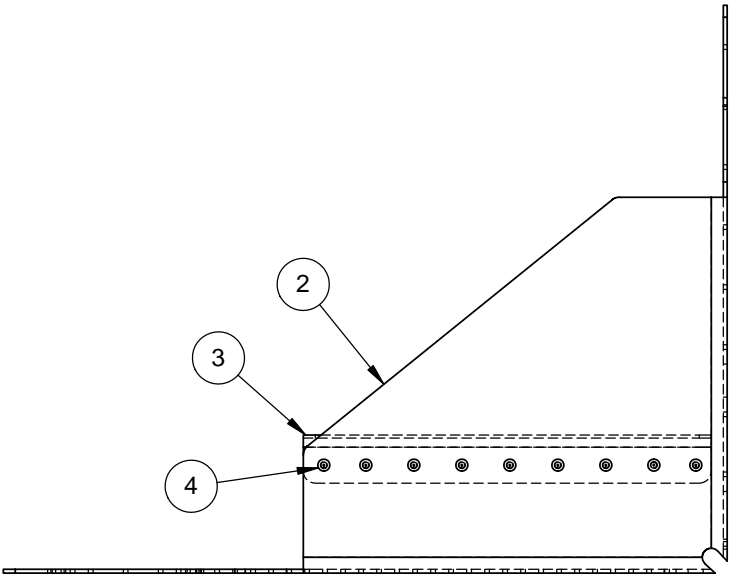
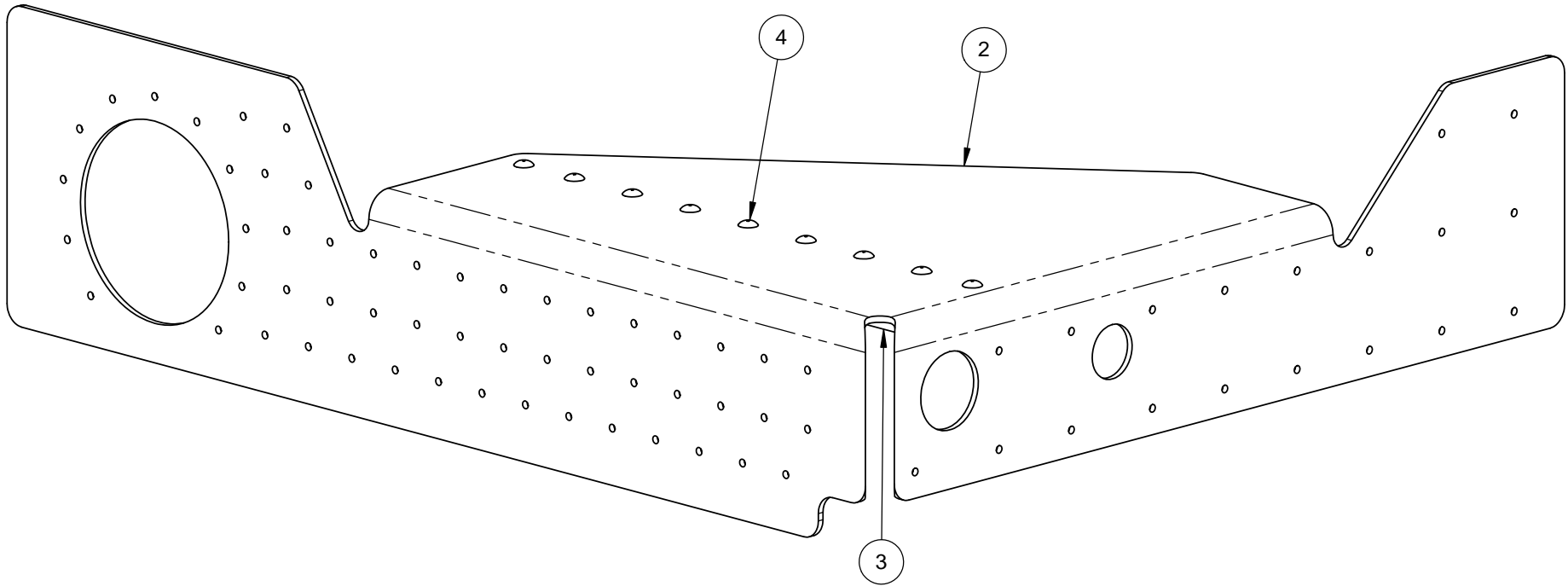


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4331-041	DOUBLER ASSEMBLY
2	1	D4331-1	DOUBLER
3	1	D4331-3	ANGLE
4	9	MS20470AD4-5	RIVET



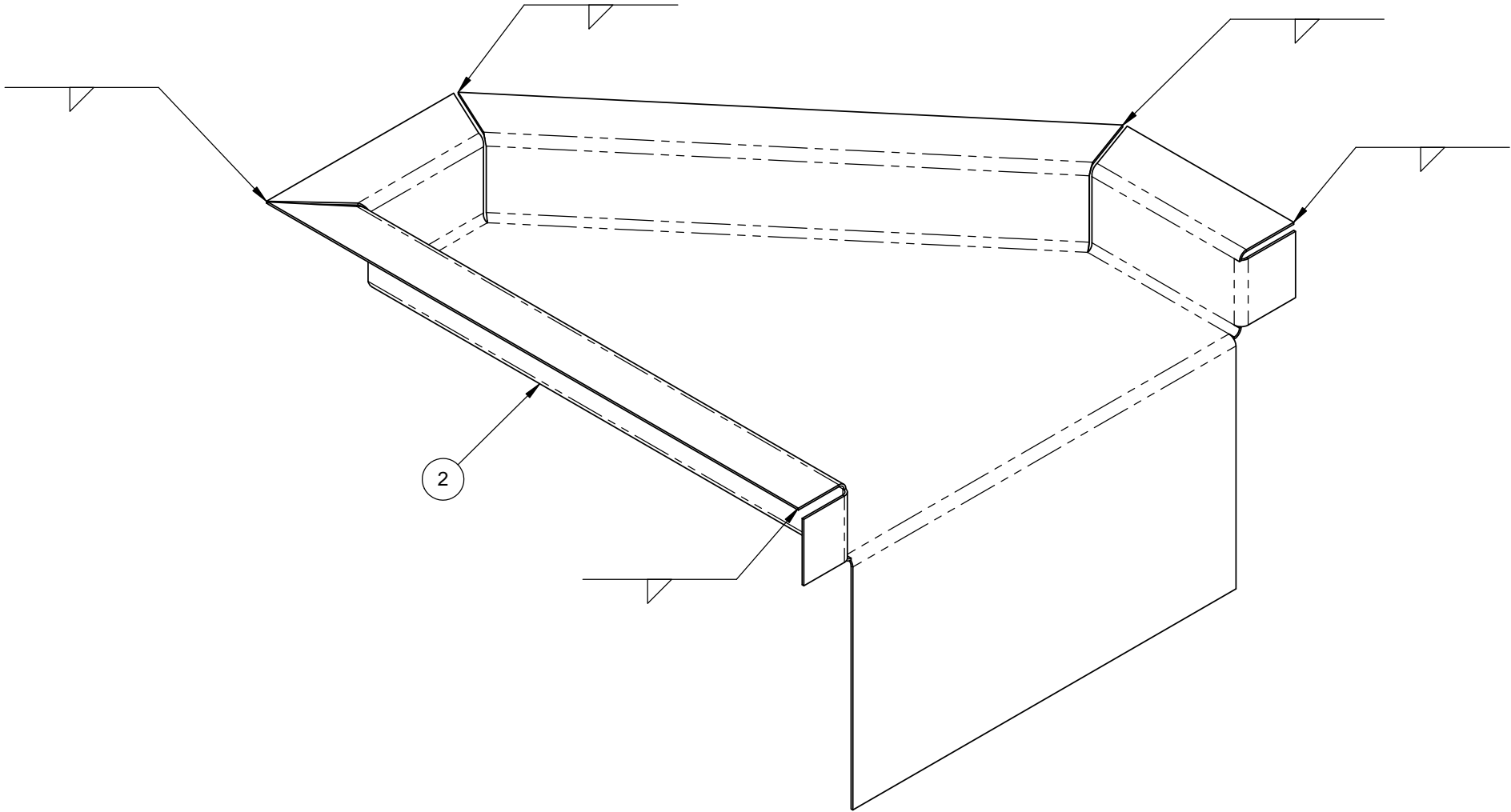
D4331-041 DOUBLER ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.38 lbs

PRELIMINARY ISSUE
11.02.03

PA7	NEW ISSUE		11.02.03
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D4331	REV. PA7 SHEET 1 OF 9
MFG. APPR.		TITLE DOUBLER	SCALE NTS
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DE APPR.			
DATE	11.02.03		

ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4331-043	FIREWALL ASSEMBLY
2	1	D4331-5	FIREWALL

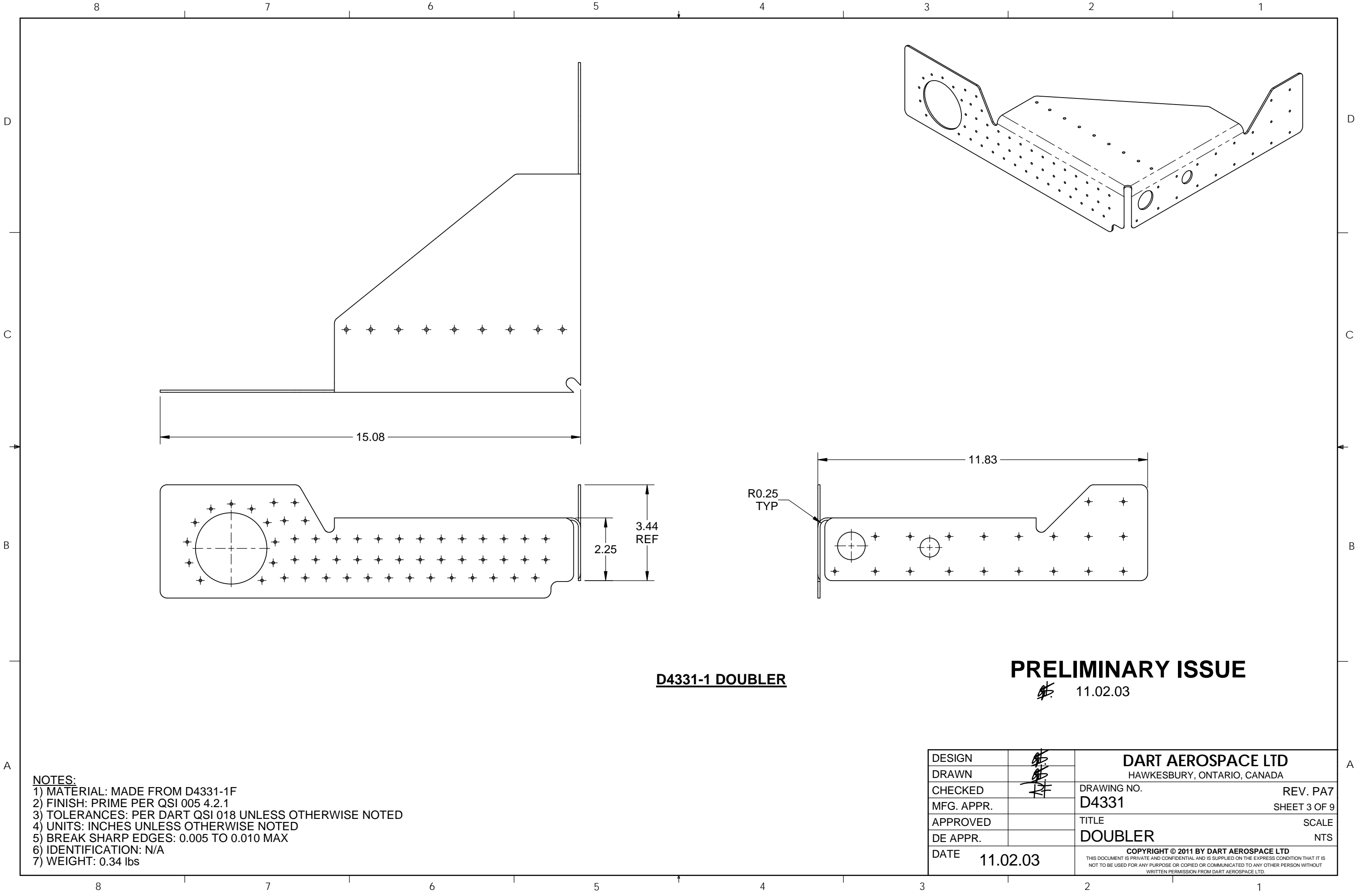


D4331-041 FIREWALL ASSEMBLY

PRELIMINARY ISSUE

[Signature] 11.02.03

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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CHECKED	<i>[Signature]</i>	DRAWING NO. D4331	REV. PA7
MFG. APPR.			SHEET 2 OF 9
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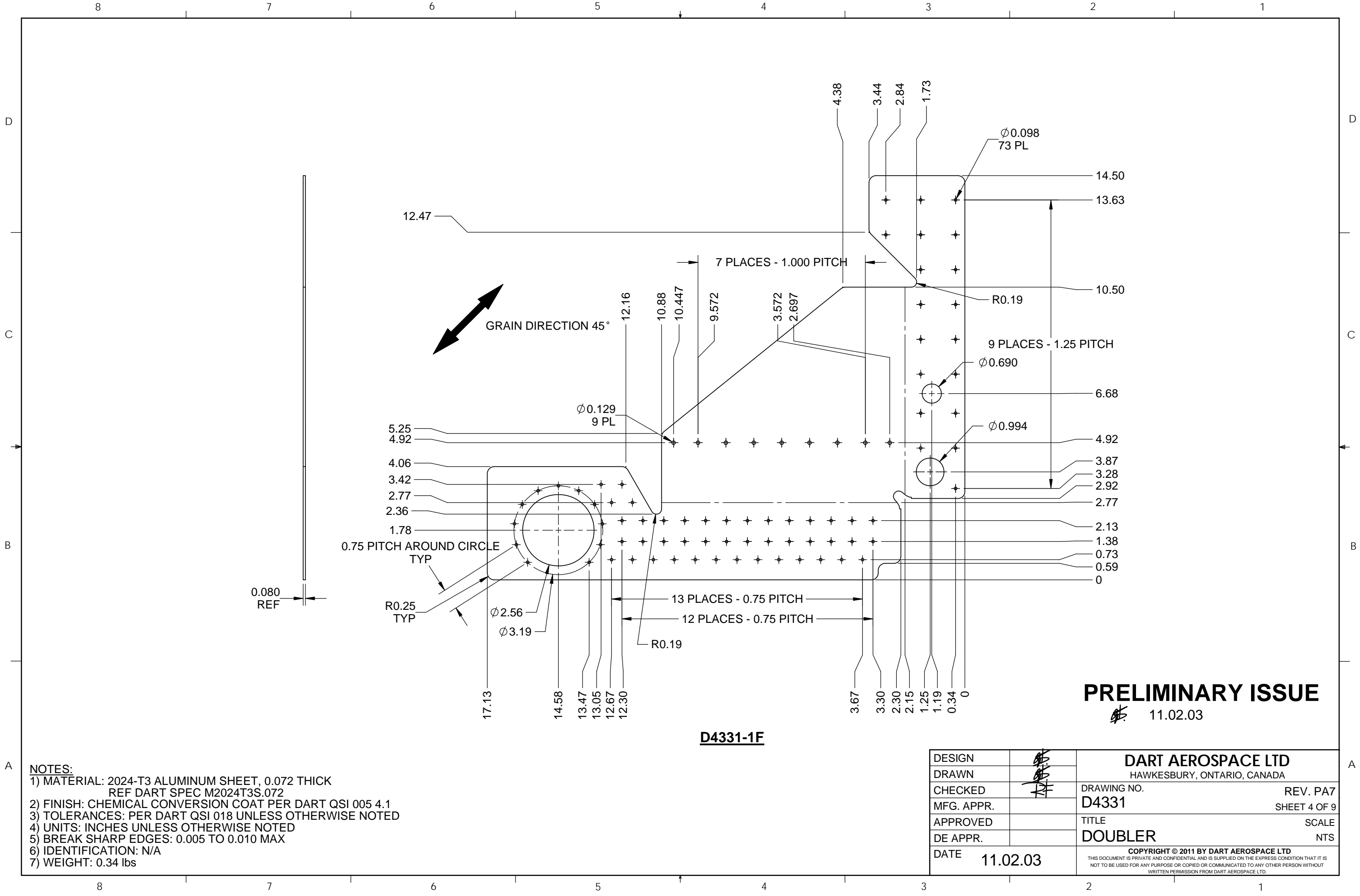
NOTES:
1) MATERIAL: MADE FROM D4331-1F
2) FINISH: PRIME PER QSI 005 4.2.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.34 lbs

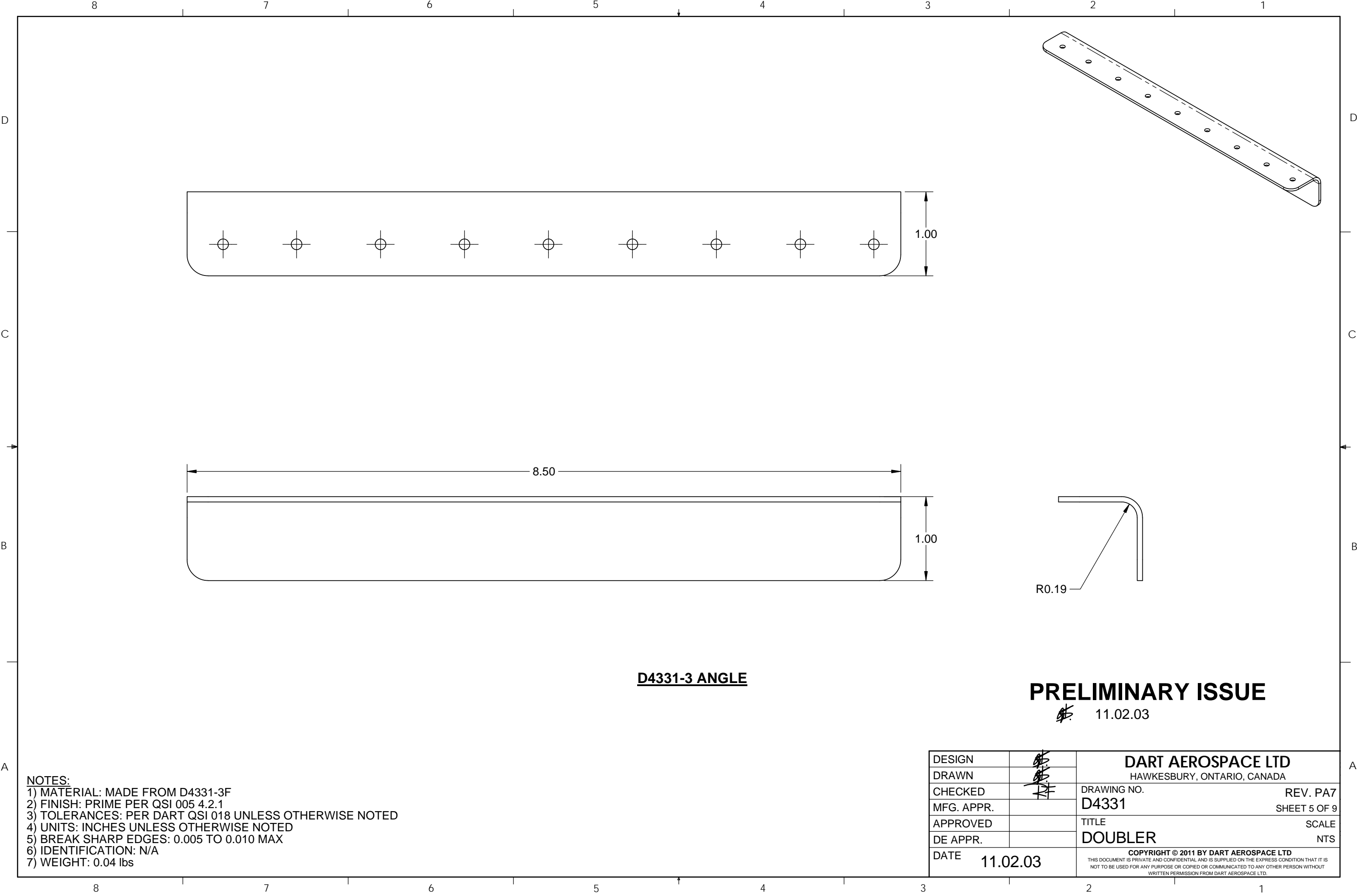
D4331-1 DOUBLER

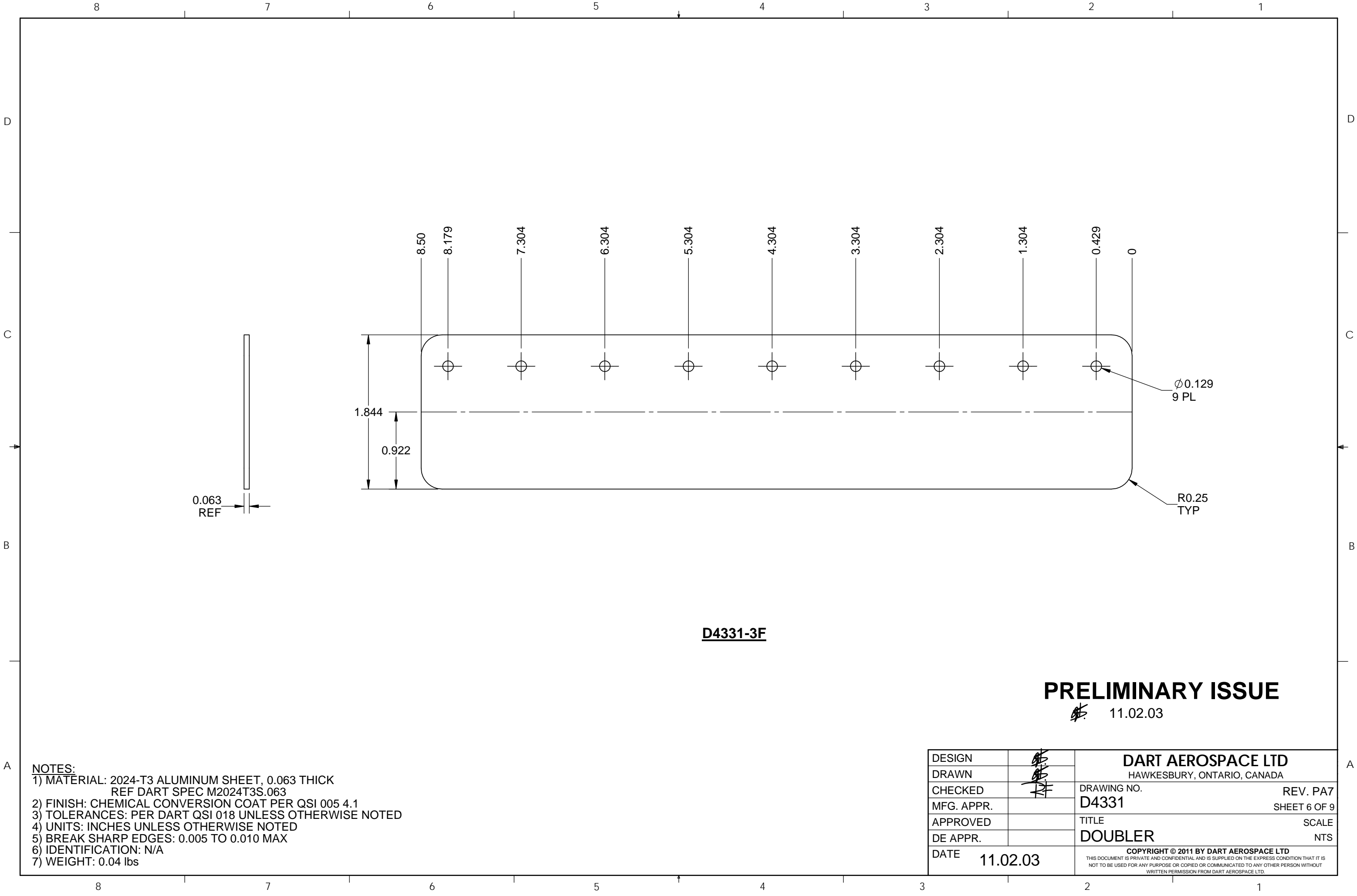
PRELIMINARY ISSUE

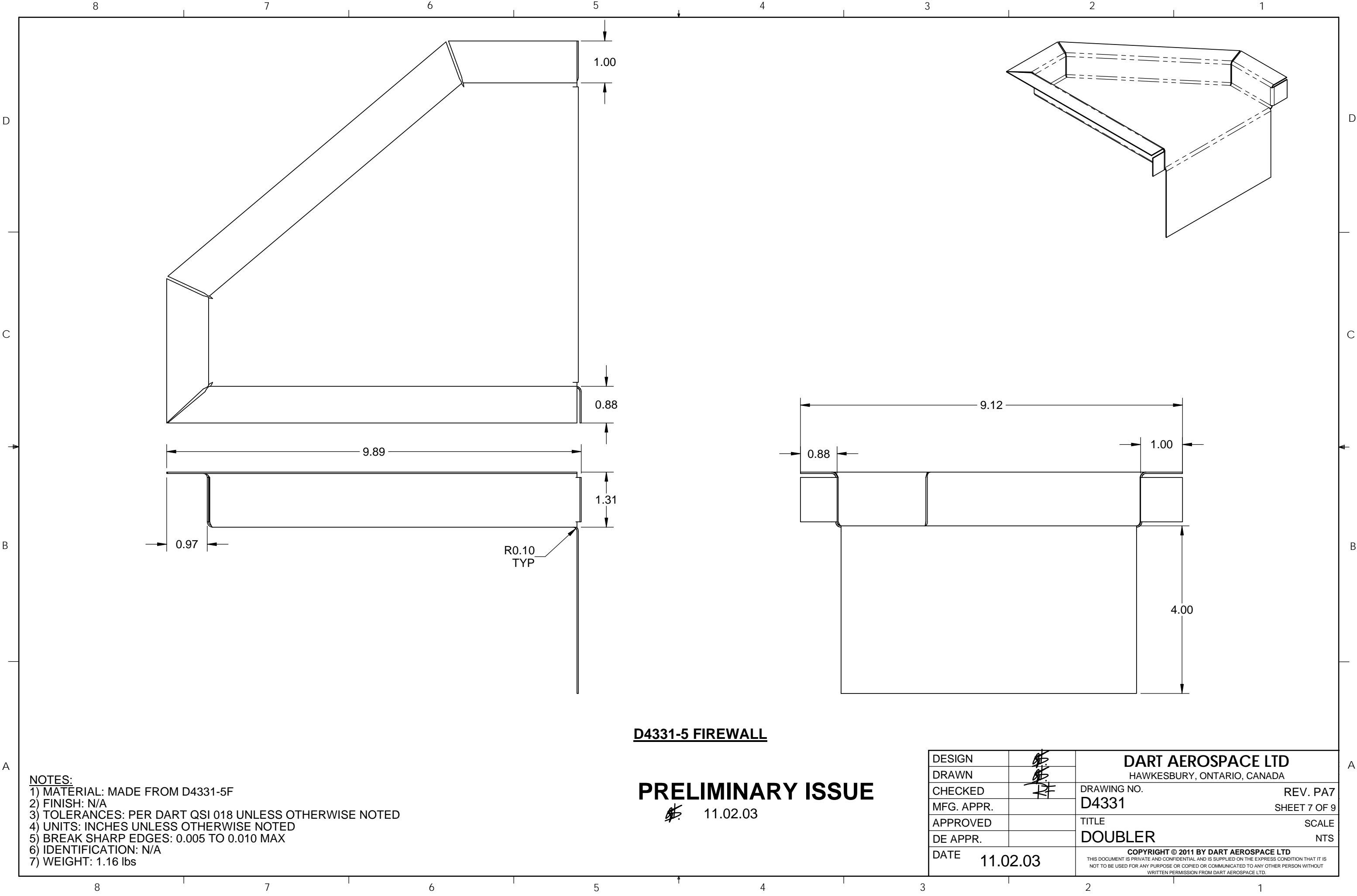
11.02.03

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CHECKED		DRAWING NO. D4331	REV. PA7
MFG. APPR.		SHEET 3 OF 9	
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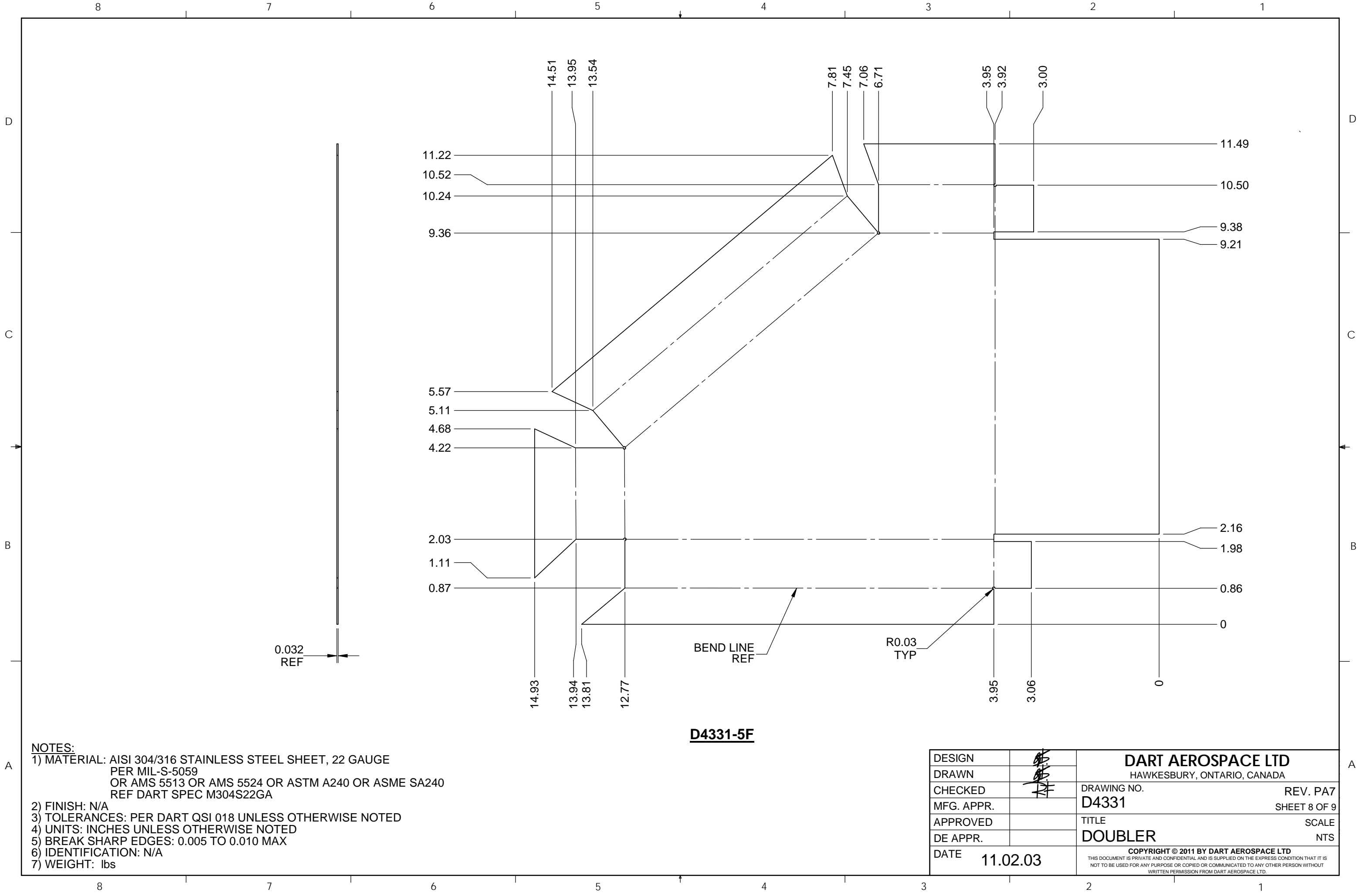


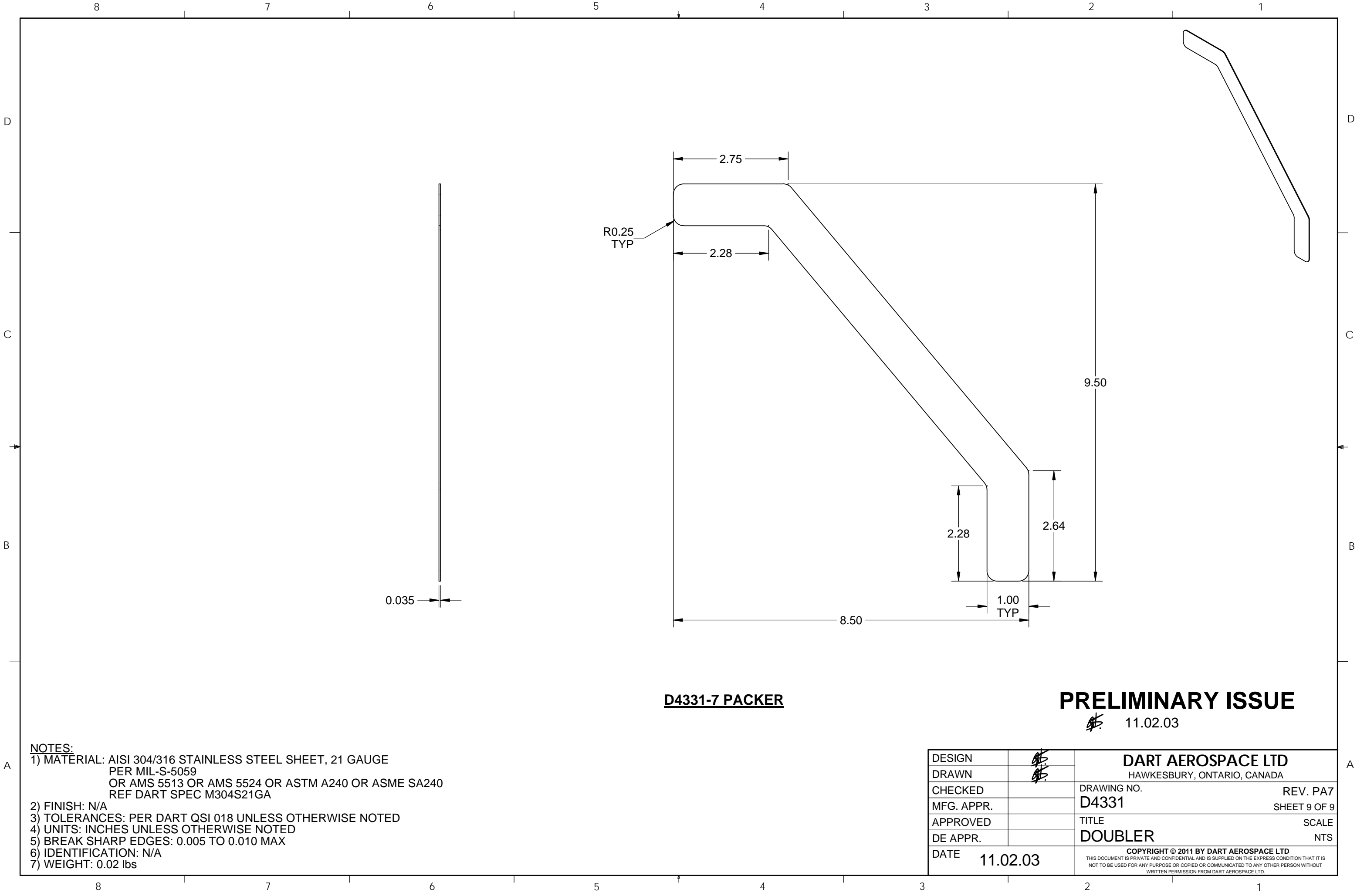
NOTES:
1) MATERIAL: MADE FROM D4331-5F
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.16 lbs

D4331-5 FIREWALL

PRELIMINARY ISSUE



11.02.03





NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 21 GAUGE
PER MIL-S-5059
OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S21GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
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CHECKED		DRAWING NO. REV. PA7
MFG. APPR.		D4331 SHEET 9 OF 9
APPROVED		TITLE SCALE
DE APPR.		DOUBLER NTS
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